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## FORMATION AND 6x-SUBSTITUTION OF 68-(2-CARBOXY) KETENIMINO PENICILITYS

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Although various methods for the synthesis of  $6\alpha$ -substituted penicillins are now available, only the acyl imine procedure used by both Koppel<sup>2</sup> and Firestone<sup>3</sup> describes the direct conversion of a preformed acetamido penicillin ester (e.g., penicillin G benzyl ester) into its  $6\alpha$ -methoxy analogue. However, this method is unsuitable in certain cases where the acetamido side chain possesses an acidic proton besides that attached to the amide nitrogen. Such a situation arises with (2-carboxy) acetamido penicillin diesters of type (IV) which derive from the pharmaceutically important free acids (I;(i),(ii)). Our attempts to convert a diester of this type, e.g. (IVa), to its  $6\alpha$ -methoxy analogue (VIIIa) using the method of Koppel<sup>2</sup> produced instead a mixture of (2-chicro) acetamido esters (II(i);(ii)).

The following describes the successful conversion of preformed (2-carboxy) acetamido penicillin diesters (IV) to their 60-methoxy analogues (VIII) by a method which is facilitated by the acidity of the side chain proton.

The key intermediates in this conversion are ketenimines (V), prepared in high yield directly from their acetamido analogues (IV). For example, (IVb) (1.50g) in benzene at 5°, treated sequentially with excess pyridine (1.7ml.) and, dropwise, phosphorus pentachloride (1.32g.) in benzene and stirred for three hours at 5° gave almost pure 6ρ-ketenimine (Vb)(1.23g.), vmax (CHOl<sub>3</sub>) 2030cm<sup>-1</sup>, & (CDCl<sub>3</sub>) 1.36, 1.42 (3H, 3H, 2s), 4.56 (1H,s), 5.43 (2H,s), 5.77 (2H,s), 7.1 - 7.9 (12H, complex), 8.37 (2H,d, J 8Hz). Hydrolysis of (Vo) at pH h (moist T.H.F.: phosphoric acid) for 2h hours afforded starting 6ρ-acetamido ester (IVb) and thus confirmed the configuration at C-6 shown (Vb). Although unstable to chromatography, ketenimines (V) may be stored at 0°C for several weeks without deterioration.

(I)(i) R = phenyl;(ii) = thien-3-yl (II)(i) R = p-nethylphenyl;(ii) R = methyl

Carroll and co-workers<sup>6</sup> have prepared an epimeric mixture of ketenimines (XII) on treating the imino chloride (XI) with triethylemine, but in our case no intermediate imino chlorides were observed and there is no requirement for a base stronger than pyridine, such as triethylamine. In fact, exposure of (Vc) to triethylamine (1 molar equivalent in CH<sub>2</sub>Cl<sub>2</sub>, 30min) caused removal of the ketenimine band (2030cm<sup>-1</sup>) from the infrared spectrum.<sup>7</sup>

6α-Methoxylation of ketenimines (V) was preferably carried out as follows:-

Chlorination (1 molar equivalent Cl<sub>2</sub>) of (Vc) (T.H.F.; -70°) presumably proceeded regio-selectively at the olefinic portion of the ketenimine<sup>8</sup> to give the unstable dichloro-compound (VIc) which is not isolated but treated in situ with a methanolic solution of lithium methoxide (2.7 molar equivalents) at -70° to give, after quenching with acetic acid and chromatography on silice, the 6α-methoxy ketenimine (VIIc) (39% overall from IVc),  $v_{max}$  (CECl<sub>3</sub>) 2010cm<sup>-1</sup>, & (CDCl<sub>3</sub>) 1.34 (6H,s), 2.23 (3H,s), 3.58 (3H,s), 4.36 (1H,s), 5.23 (2H,s), 5.53 (1H,s), 6.8 - 7.7 (9H, complex), 8.16 (2H, d, J SHz).

The intermediacy of (VIc) is assumed because this species is analogous to the isolable dichloro-compound (XIV) prepared by Hiroaka <u>st al</u>. from the (2-chloro) acetamido penicillanate (XIII), and subsequently converted by them to the  $6\alpha$ -methoxy ketenimine (XV). During the course of our work, Hiroaka <u>et al</u> also described the preparation of  $7\beta$ -lætenimino- $7\alpha$ -methoxy cephalosporins, e.g., obtaining (XVI(i)) on treating an epimeric mixture of ketenimines (XVI (ii)), prepared by the method of Carroll, with bromine and methanolic lithium methoxide. However, in our case substitution of bromine in place of chlorine as described above gave inferior results.

Hydrolysis of  $6\alpha$ -methoxy ketenimine (VIIc) at pH 2.6 (T.H.F.: H<sub>2</sub>O (30:1); H<sub>3</sub>PO<sub>4</sub>) clearly afforded the acetamido diester (VIIIc), hydrogenated in good yield to the biologically active free acid (III(i)), identical to material prepared by the appropriate side-chain acylation of benzyl 6 $\beta$ -amino-6 $\alpha$ -methoxy penicillanate <sup>11</sup> and subsequent hydrogenation. The 6 $\alpha$ -methoxy penicillins (III(i); (ii)) showed much enhanced activity against a number of Gram-negative  $\beta$ -lactamage producing organisms compared with their unsubstituted analogues (III (iii);(iv)). Such an enhancement caused by the  $6\alpha$ -methoxy group is unusual in penicillins.

68-Ketenimines (V) may also undergo direct electrophilic substitution at C-6. For example, ketenimine (Vd) and methyl methanethiosulphenate (1 molar equivalent) in D.M.F. were treated with anhydrous potassium carbonate (1 molar equivalent) at C\*, and the mixture stirred for forty-five minutes. Chromatography on silica gave the 6 $\alpha$ -methylthio derivative (IX3)(28% overall from (IVd)),  $v_{max}$  (CKCl<sub>3</sub>) 2010cm<sup>-1</sup>,  $\delta$  (CDCl<sub>3</sub>) 1.37, 1.h0 (3H, 3H, 2s), 2.h4 (3H,s),

(b) R,R'=phenyi;R"=p-nitrobenzyl

(d) R,R'=phenyl;R"=benzyl

(c) R= thien-3-yl;R'=p-methylphenyl;R"=p-nitrobenzyl

4.51 (1H,s), 5.22 (2H,s), 5.50 (1H,s). 7.0 - 7.8 (15H, complex). Hydrolysis in the usual way gave the acetamido analogue (Xd), identical to material prepared by the appropriate side-chain acylation of benzyl  $6\beta$ -amino- $6\alpha$ -methylthic penicillanate. 11

Thus ketenimines have been found to be useful intermediates in the 6-substitution of penicillins possessing an acidic side-chain hydrogen as described above. In particular, their use in  $6\alpha$ -methoxylation of such compounds provides a complement to the procedure of Koppel et al.<sup>2,3</sup>

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